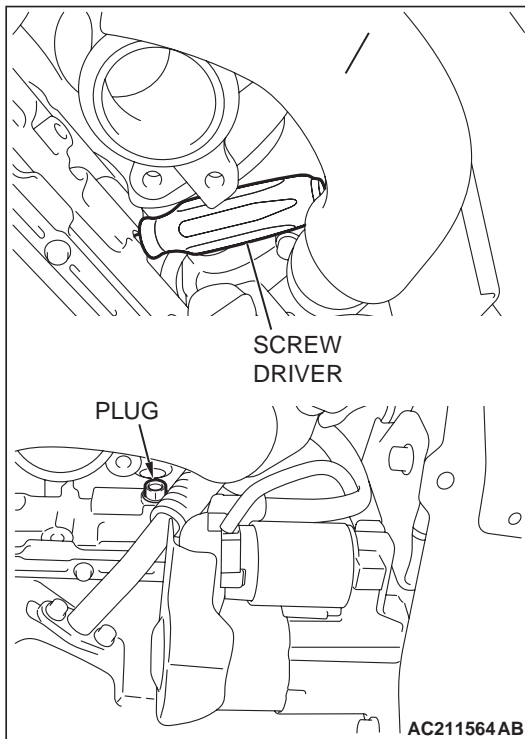
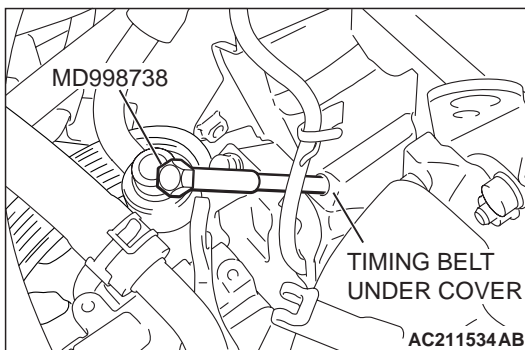


4. Turn the timing belt tensioner in the direction shown using special tool MD998767 to apply tension to the valve timing belt. Then pre-tighten the timing belt tensioner pulley.
5. Check that the timing marks are aligned.



6. Remove the Phillips screw driver inserted in Step 2 above, then assemble the cylinder block plug.
7. Tighten the cylinder block plug to the specified torque.
Tightening torque: 30 ± 3 N·m (23 ± 2 ft·lb)
8. Adjust the valve timing belt tension.



>>G<< VALVE TIMING BELT TENSION ADJUSTMENT

1. Set special tool MD998738 when removing the valve timing belt.

⚠ CAUTION

Always screw in special tool MD998738 by hand, since use of a spanner or other tools may damage the wire or pin inserted in the timing belt tensioner adjuster.

2. Gradually screw in special tool MD998738 until the wire or pin inserted in the timing belt tensioner adjuster lightly moves.
3. Turn the crankshaft 1/4 turn counterclockwise.
4. Turn the crankshaft in the clockwise direction until you align each timing mark to set number 1 cylinder to TDC of its compression stroke.
5. Loosen the timing belt tensioner pulley mounting bolt.