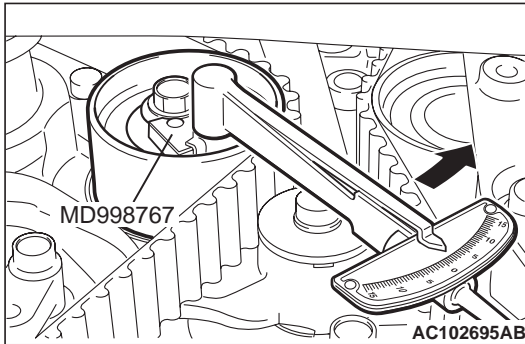


⚠ CAUTION

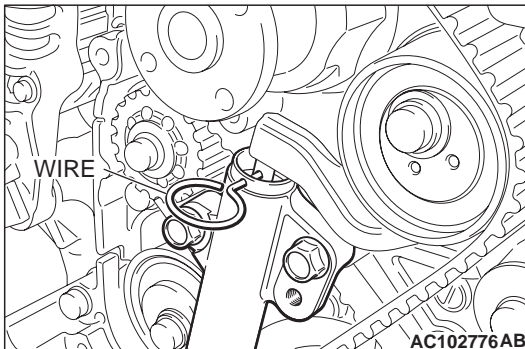
When tightening the mounting bolts, ensure that the timing belt tensioner pulley does not rotate with the bolts. Allowing it to rotate with the bolts can cause deficient tension of the belt.

6. With special tool MD998767 and torque wrench, apply tension torque [3.5 N·m(31 in-lb)], and tighten the timing belt tensioner pulley mounting bolt to the specified torque.

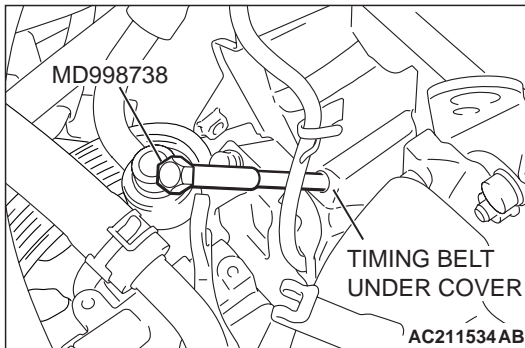
Tightening torque: 48 ± 5 N·m (36 ± 3 ft-lb)



7. Remove wire or pin inserted to timing belt tensioner.



8. Remove the special tool MD998738, and install the rubber plug to the timing belt under cover.
9. Rotate the crankshaft clockwise two turns, and leave it for about 15 minutes.



10. Insert wire or pin removed in Step 7 again, and ensure that it can be pulled out easily. When wire or pin can be easily removed, appropriate tension is applied on timing belt. In this case, remove wire or pin.

