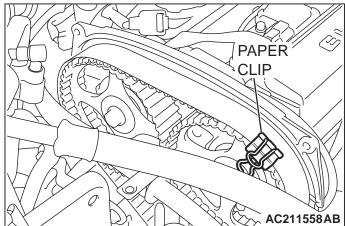


(1) Pass the valve timing belt around the crankshaft camshaft drive sprocket, the engine oil pump sprocket and the timing belt idler pulley in that order.



(2) Pass the valve timing belt around the exhaust-side camshaft sprocket, and hold the valve timing belt with paper clips.



(3) Use two wrenches to align the timing mark on the rocker