

5. Insert a wire, etc.in the set hole.

CAUTION

To reuse the valve timing belt, draw an arrow indicating the rotating direction (clockwise) on the back of the belt using chalk.

6. After removal of adjusting bolt special tool MD998738, loosen the timing belt tensioner pulley mounting bolt and remove the valve timing belt.

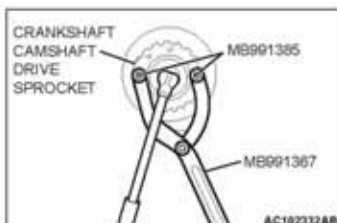
<> POWER STEERING OIL PUMP, BRACKET AND RESERVOIR ASSEMBLY REMOVAL

With the hose installed, remove the power steering oil pump assembly from the bracket.

NOTE: Secure the removed power steering oil pump assembly with cord or rope at a position where they will not interfere with the removal of the balancer timing belt.

<<C>> CRANKSHAFT CAMSHAFT DRIVE SPROCKET REMOVAL

1. Hold the crankshaft camshaft drive sprocket with special tools MB991367 and MB991385.
2. Loosen the crankshaft pulley center bolt and remove the crankshaft camshaft drive sprocket.



<<D>> BALANCER TIMING BELT REMOVAL

CAUTION

To reuse the balancer timing belt, draw an arrow indicating the rotating direction (clockwise) on the back of the belt using chalk.

INSTALLATION SERVICE POINTS

>>A<< BALANCER TIMING BELT/BALANCER TIMING BELT TENSIONER INSTALLATION

1. Ensure that the crankshaft balancer shaft drive sprocket timing marks and balancer shaft sprocket timing marks are aligned.
2. Install the balancer timing belt on the crankshaft balancer shaft drive sprocket and balancer shaft sprocket. There should be no slack on the tension side.

