

>>C<< CRANKSHAFT ANGLE SENSING
BLADE/CRANKSHAFT CAMSHAFT DRIVE SPROCKET
INSTALLATION

1. Clean or degrease the crankshaft, the crankshaft angle sensing blade, the crankshaft camshaft drive sprocket and crankshaft pulley washer as shown.

NOTE: Also clean the degreased surfaces.

2. Install the crankshaft angle sensing blade and crankshaft camshaft drive sprocket in the direction shown.
3. Place the larger chamfer side of the crank shaft pulley washer in the direction shown and then assemble on the crankshaft pulley center bolt.
4. Apply some engine oil to the crankshaft pulley center bolt bearing surface and screw.

5. Hold the crankshaft camshaft drive sprocket with special tools MB991367 and MB991385 in the same manner as removal.
6. Tighten the crankshaft pulley center bolts to the specified torque.

Tightening torque: 167 N m (123 ft-lb)

>>D<< TIMING BELT TENSIONER ADJUSTER
INSTALLATION

1. Install according to the following procedures when the timing belt tensioner adjuster rod is fully extended.

