# ON-VEHICLE SERVICE DRIVE BELT TENSION CHECK

- 1. Remove the radiator condenser tank mounting bolts.
- 2. Move the radiator condenser tank to a place where it will not be a hindrance when checking the drive belt tension.

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Check the drive belt tension after turning the crankshaft clockwise one turn or more.

- 3. Make sure that the indicator mark on the auto-tensioner is within the area marked with A in the illustration.
- 4. If the mark is out of the area A, replace the drive belt (Refer to P.11A-19).

NOTE: The drive belt tension check is not necessary as the auto-tensioner is adopted.

5. Tighten the radiator condenser tank mounting bolts to the specified torque.

Tightening torque: 12  $\pm 2$  N  $\cdot\,$  m (102  $\pm 22$  in-lb)

# AUTO-TENSIONER CHECK

# OPERATION CHECK

- 1. Turn off the engine from the idle state then check to see that the drive belt is not protruding from the pulley width of the auto-tensioner.
- 2. Remove the drive belt (Refer to P.11A-19).
- 3. Rotate the pulley bolt of the auto-tensioner clockwise and counterclockwise with an offset wrench [45°, a long offset wrench (5/8 x 11/16 inches) recommended] to check for binding.
- 4. If there are any problems in the procedure 1 or 3, replace the auto-tensioner (Refer to P.11A-63).
- 5. Install the drive belt (Refer to P.11A-19).

### **FUNCTION CHECK**

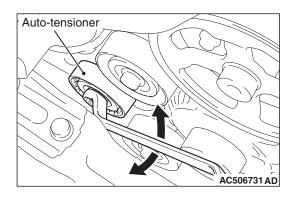
The auto-tensioner can be checked whether it is in good condition by checking its tension.

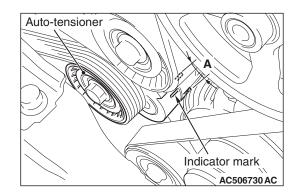
### <When the vibration frequency is measured: Recommendation>

### **Required Special Tools:**

- MB992080: Belt Tension Meter Set
  - MB992081: Belt Tension Meter
  - MB992082: Mic Assembly
- 1. Check the tension of the drive belt (Refer to P.11A-9).

TSB	Revision	





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